



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-15103W6-2
Job Sheet 203710



Part No: RBE105-15103W6-2

Job Qty: 4 pcs

Part Name: Bonding Fixture Shaft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/19

Job Tracking No:

Due Date: 1/17/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.11.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup	Run		
					Hrs	Hrs	Workcenter / Supplier Lead Time	
100	SL-154 - 1	4 pcs	1/17/20	1/17/20	1.00	1.33	SL-154 - 1	JB 19.12.11
110	QC 2	4 pcs	1/17/20	1/17/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19.12.11
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 (613) 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S239703



Part: RBE105 - 15103W6 - 2

Job No: 203710

Serial No/Batch: S239703

Revision: A

Inspector: Eve Haddad

120 QC 8	4 pcs	1/17/20	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	A. 19-12-16
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 QC 5	4 pcs	1/17/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
140 Outsource - 4 - Anodize	4 pcs	1/17/20	0.00 0.00		12/18/2019 PL
150 Packaging 2-1 - Receive - B4B	4 pcs	1/17/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	

				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
160 QC 6	4 pcs	1/17/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
170 Packaging 3-1 - Stock - B4B	4 pcs	1/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

JAN 06 2020

JAN 07 2020
DAS
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180 QC 21 - SA	4 pcs	1/17/20	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				QC 21 - SA - 21	21
				QC 21 - SA - 70	9-53

JAN 09 2020

GA159

Part Op 100 - (MORI SL-154 LATHE) 1-Machine as per folio FB646 FOLIO REV: AA DWG REV: A 2-

Descriptions: Deburr

110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: H8045433 ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant Certificate of Conformity is required

150 - (Receive & Inspect for Damage & Mat'l Certs)

160 - (QC6- All purchased or subcontracted products)

170 - (Identify as per dwg & Stock Location:)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750 625	6061-T6 Round Bar .750" 625 DAS 45 2019-12-03 9-80	2.0664 ft (.5166 ea)	100-SL-154 - 1	S226376

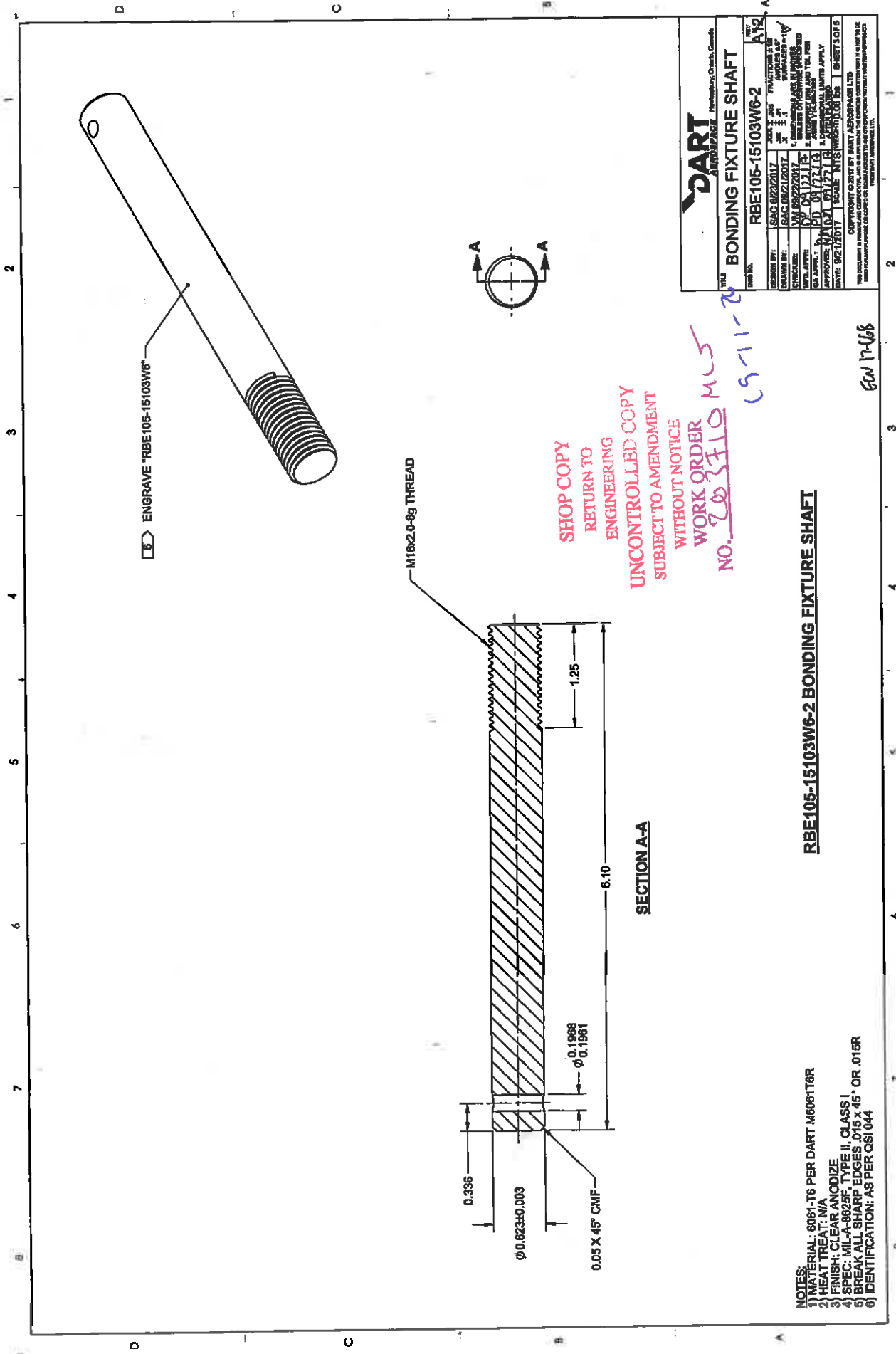
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M6061T6R0.750 625 DAS 45 2019-12-03 9-80	2	45	0

Part Specifications

Specifications could not be found.

Plex 11/26/19 10:03 AM Dart.lajeunesse.marie



- NOTES:
- 1) MATERIAL: 6061-T6 PER DART #6061T6R
 - 2) HEAT TREAT: N/A
 - 3) FINISH: CLEAR ANODIZE
 - 4) SPEC: MIL-A-8625F TYPE II CLASS I
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: AS PER QSI 044

SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 203410 MCL
C9-11-20

RBE105-15103W6-2 BONDING FIXTURE SHAFT

DART AIRCRAFT	
TITLE: BONDING FIXTURE SHAFT	
REV: A12	DATE: 09/21/2017
DESIGNED BY: SAC 81232017	DATE: 09/21/2017
CHECKED BY: SAC 81232017	DATE: 09/21/2017
APPROVED BY: SAC 81232017	DATE: 09/21/2017
DATE: 09/21/2017	ISSUE: NTS
WEIGHT: 0.08 LBS	
SHEET 3 OF 5	
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6017-1068



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045433



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045433

PO Date: 12/18/19

Due Date: 1/10/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203117	C3-11-1	C3-11-1 Rev 9	Side Plate - Solenoid C3-Hook Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to Groupe Altech : -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	1/10/20	19 pcs	0 pcs	19 pcs	\$4.88/pcs	\$92.72
2	204190	RBD29905-9	RBD29905 Rev G	Pulley -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	1/10/20	35 pcs	0 pcs	35 pcs	\$2.26/pcs	\$79.10

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PURCHASE ORDER

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Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	204189	RBD29905-7	RBD29905 Rev G	Bushing -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/10/20	62 pcs	0 pcs	62 pcs	\$2.26/pcs	\$140.12
4	202347	RBE350A94-3701-00-01	RBE350A94-3701-00 Rev E	7 Degree M/R Rigging Tool (Outsource process-Anodize per QSI017 4.1.10.1), -Issue P/O; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	1/10/20	2 pcs	0 pcs	2 pcs	\$4.88/pcs	\$9.76
5	203279	650.9201	650.9200 Rev A1	Eyelet Bracket Assembly : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	1/10/20	24 pcs	0 pcs	24 pcs	\$7.32/pcs	\$175.68



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PURCHASE ORDER

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Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	203710	RBE105-15103W6-2	RBE105-15103W6 Rev A	Bonding Fixture Shaft (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant Certificate of Conformity is required	Firmed	-	1/10/20	8 pcs	0 pcs	8 pcs	\$4.88/pcs	\$39.04
					X8			JAN 06 2020			DP	68 9-89
7	203646	646.3010	646.3000 Rev NC1	LH Half : Various STC's Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	-	1/10/20	10 pcs	0 pcs	10 pcs	\$10.97/pcs	\$109.70
					X10			JAN 07 2020			DP	
8	202883	647.4112	647.4100 Rev NC	Clip : Various STC's Issue P/O to ATG : HARD ANODIZE IAW MIL-A-8625 TYPE II CLASS 2, COLOR BLACK PRIME IAW MIL-P-23377J TYPE 1 CLASS N C OF C IS REQUIRED	Firmed	-	1/10/20	12 pcs	0 pcs	12 pcs	\$7.72/pcs	\$92.64
					X12			JAN 07 2020			DP	
Grand Total:											\$738.76	

Sharon



Dart Aerospace Ltd.
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K6A 1K7
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PURCHASE ORDER

POHB045433



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/24/19 11:19 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919310

Date: 23-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
20 each 19x	Part: C3-11-1 Side Plate - Solenoid C3-Hook Anodize per MIL-A-8625F, Type II, Class2, Color, .0004-.0010" (4 - 1 mils). Job: 26626 PO: POHB045433	Rev: 9 Line: 1	
35 ea	Part: RBD29905-9 Pulley Red Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (4 - 1 mils), Water Sealant Job: 26627 PO: POHB045433	Rev: G Line: 2	
62 ea 72	Part: RBD29905-7 Bushing Red Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (4 - 1 mils), Water Sealant Job: 26628 PO: POHB045433	Rev: G Line: 3	
2 each	Part: RBE350A94-3701-00-01 7 Degree M/R Rigging Tool Anodize per MIL-A-8625F, Type II, Class2, Color, .0004-.0010" (4 - 1 mils). Job: 26629 PO: POHB045433	Rev: E Line: 4	
8 ea	Part: RBE105-15103W6-2 Bonding Fixture Shaft Anodize per MIL-A-8625F, Type II, Class1, Clear, .0004-.0010" (4 - 1 mils) Water Sealant	Rev: A	

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9-89

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919310

Date: 23-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Job: 26631 PO: POHB045433		
	Line: 6		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>DEC 23 2019</u> Certified Signature: <u>/</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
RECEIVED JAN 06 2020 DART AEROSPACE LTD.			
Made in Canada.			